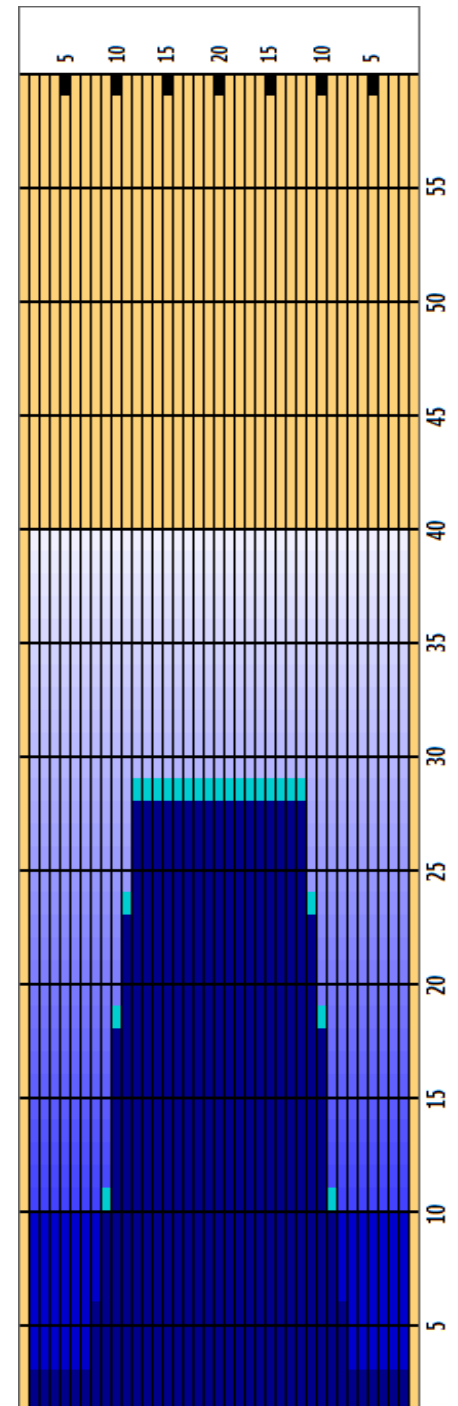


| | | | | | |
|----------------------|----------|--------------------|--------|--------------------|----------|
| Oil Pattern Distance | 40 | Reverse Brush Drop | 36 | Oil Per Board | 50 ul |
| Forward Oil Total | 15.85 mL | Reverse Oil Total | 8.6 mL | Volume Oil Total | 24.45 mL |
| Tank Configuration | N/A | Tank A Conditioner | ICE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 14 | A | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 8L | 8R | 1 | 18 | A | 25 | 3.9 | 6.4 | 2.5 | 1250 |
| 3 | 9L | 9R | 2 | 18 | A | 46 | 6.4 | 11.5 | 5.1 | 2300 |
| 4 | 10L | 10R | 3 | 18 | A | 63 | 11.5 | 19.1 | 7.6 | 3150 |
| 5 | 11L | 11R | 2 | 18 | A | 38 | 19.1 | 24.2 | 5.1 | 1900 |
| 6 | 12L | 12R | 2 | 18 | A | 34 | 24.2 | 29.3 | 5.1 | 1700 |
| 7 | 2L | 2R | 0 | 22 | A | 0 | 29.3 | 36.0 | 6.7 | 0 |
| 8 | 2L | 2R | 0 | 30 | A | 0 | 36.0 | 40.0 | 4.0 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | A | 0 | 40.0 | 28.0 | -12.0 | 0 |
| 2 | 12L | 12R | 2 | 18 | A | 34 | 28.0 | 22.9 | -5.1 | 1700 |
| 3 | 11L | 11R | 2 | 18 | A | 38 | 22.9 | 17.8 | -5.1 | 1900 |
| 4 | 10L | 10R | 3 | 18 | A | 63 | 17.8 | 10.2 | -7.6 | 3150 |
| 5 | 2L | 2R | 1 | 18 | A | 37 | 10.2 | 7.7 | -2.5 | 1850 |
| 6 | 2L | 2R | 0 | 14 | A | 0 | 7.7 | 0.0 | -7.7 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 5.25 | 1.67 | 1 | 1 | 1.67 | 5.25 |

